

Bowl Blank  
 dia = 20 in (measured across the face)  
 height = 7 in

**Core 1**

Knife Number = #4 - 16.25"  
 Dist from FO Bowl = 2.75 in  
 Dist from CL of bed = 0.5 in

Bowl Dia = 16.3 in  
 Bowl depth = 5.4 in  
 Edge thick = 1.35 in  
 Center thick = 1.25 in  
 Max thick = 1.35 in  
 Min thick = 1.11 in  
 Thick Ratio = 121%

**Core 2**

Knife Number = #3 - 13.5"  
 Dist from FO Bowl = 3 in  
 Dist from CL of bed = 0.5 in

Bowl Dia = 13.6 in  
 Bowl depth = 4.0 in  
 Edge thick = 0.84 in  
 Center thick = 1.00 in  
 Max thick = 1.00 in  
 Min thick = 0.84 in  
 Max/Min thick = 118%

**Core 3**

Knife Number = #2 - 11.5"  
 Dist from FO Bowl = 2.75 in  
 Dist from CL of bed = 0.25 in

Bowl Dia = 10.9 in  
 Bowl depth = 3.1 in  
 Edge thick = 0.85 in  
 Center thick = 0.50 in  
 Max thick = 0.85 in  
 Min thick = 0.50 in  
 Max/Min thick = 172%

**Core 4**

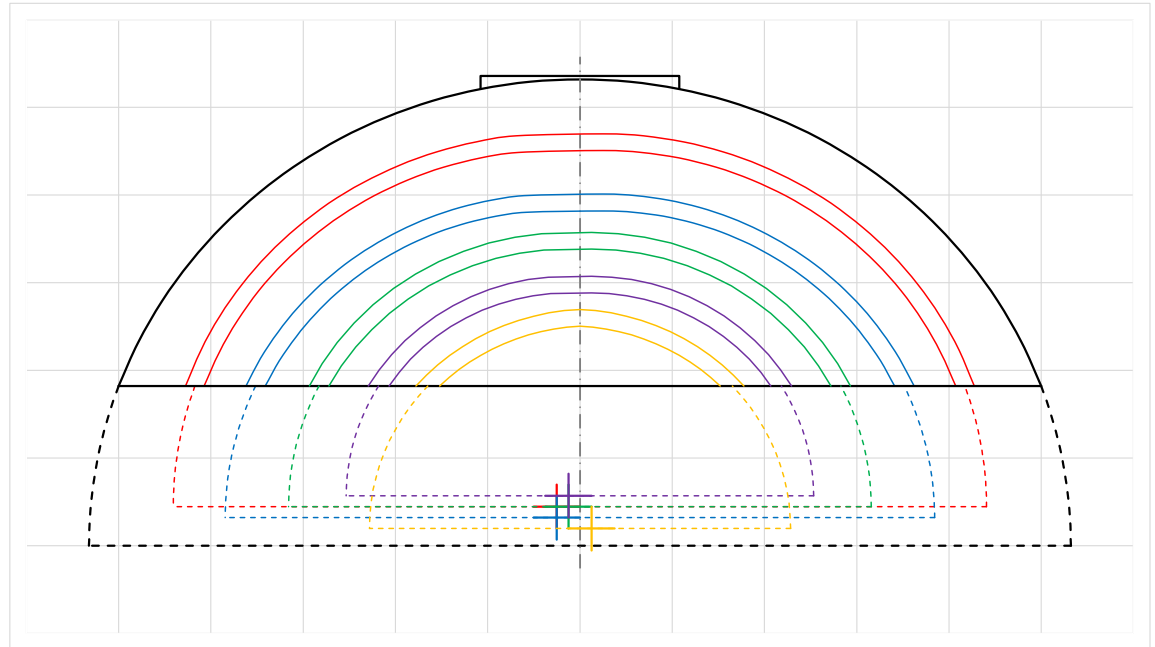
Knife Number = #1 - 9"  
 Dist from FO Bowl = 2.5 in  
 Dist from CL of bed = 0.25 in

Bowl Dia = 8.3 in  
 Bowl depth = 2.1 in  
 Edge thick = 0.74 in  
 Center thick = 0.62 in  
 Max thick = 0.74 in  
 Min thick = 0.62 in  
 Max/Min thick = 119%

**Core 5**

Knife Number = #1 - 9"  
 Dist from FO Bowl = 3.25 in  
 Dist from CL of bed = -0.25 in

Bowl Dia = 6.1 in  
 Bowl depth = 1.4 in  
 Edge thick = 0.48 in  
 Center thick = 0.38 in  
 Max thick = 0.52 in  
 Min thick = 0.38 in  
 Max/Min thick = 139%



|               |             | Dist from Face<br>of Bowl Blank<br>in | Dist from CL<br>of Lathe Bed<br>in |
|---------------|-------------|---------------------------------------|------------------------------------|
| <b>Core 1</b> | #4 - 16.25" | 2.75                                  | 0.5                                |
| <b>Core 2</b> | #3 - 13.5"  | 3                                     | 0.5                                |
| <b>Core 3</b> | #2 - 11.5"  | 2.75                                  | 0.25                               |
| <b>Core 4</b> | #1 - 9"     | 2.5                                   | 0.25                               |
| <b>Core 5</b> | #1 - 9"     | 3.25                                  | -0.25                              |

