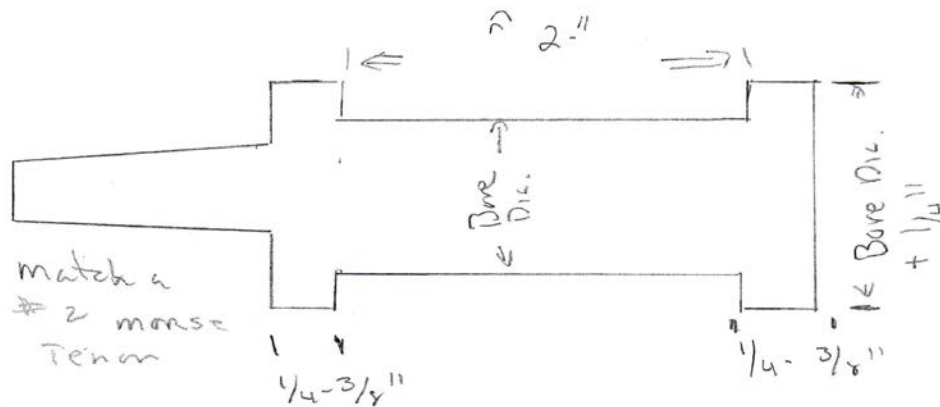


Flute Jig

Charles Prokop

www.flutopedia.com

Mount a block of hardwood, 1½" square and 5" long, between centers and turn round. When done, cut in half.

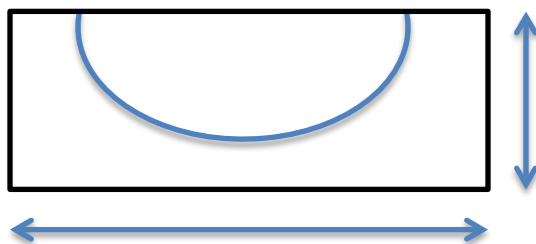
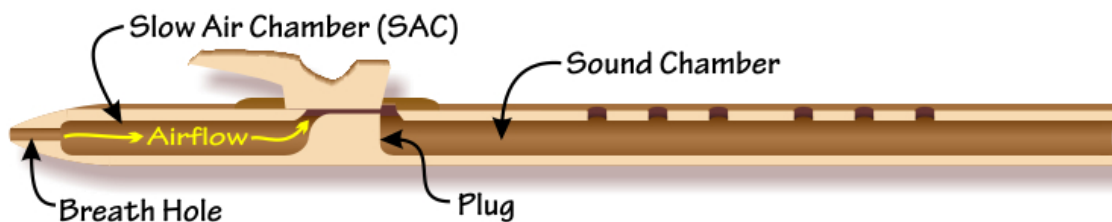


Pay attention to the bore diameter.

In matching a Morse tenon, the thickest part is a scant ¾" in diameter. Taper the tenon gradually to get a nice fit.

Native American Style Flute Hole placement ¾" bore

Key	A in inches	G in inches
Fipple edge to #6	3 1/8	4 7/16
Fipple edge to #5	4 1/16	5 7/16
Fipple edge to #4	5 1/4	6 9/16
Fipple edge to #3	6 5/16	7 3/4
Fipple edge to #2	7 3/16	9
Fipple edge to #1	8 5/16	10 1/16
Fipple to end of flute	12 3/4	14 3/4



Blank depth is Bore Radius + ¼"

Blank width is Bore Diameter + ½"

Example: For a $\frac{3}{4}$ " bore, your blank needs to be $1\frac{1}{4}$ " wide and $\frac{5}{8}$ " deep

For a $\frac{7}{8}$ " bore, your blank needs to be $1\frac{3}{8}$ " wide and $1\frac{1}{8}$ " deep

