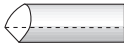




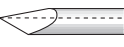

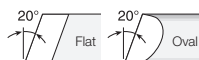





Tormek TTS-100 Selection Chart

Shapes achieved on gouges and skews with the TTS-100 setter

Bowl gouges				
1	$\alpha=45^\circ$		JS 2 P 65 Hole A	Standard profile. Only lightly swept back wings. For turners of all skill levels.
2	$\alpha=45^\circ$		JS 2 P 65 Hole A	Irish profile. Swept back wings. Swing the tool 180° from side to side.
3	$\alpha=40^\circ$		JS 2 P 75 Hole A	With long swept back wings. Somewhat aggressive. For professional level turners.
4	$\alpha=55^\circ$		JS 4 P 65 Hole A	The larger edge angle is beneficial when turning deep bowls.
5	$\alpha=60^\circ$		JS 6 P 75 Hole A	"Ellsworth" shape. Wings are pronounced convex.

Spindle gouges				
1	$\alpha=30^\circ$		JS 2 P 55 Hole B	For tight spots, detail work and finest finish. For professional level turners.
2	$\alpha=45^\circ$		JS 2 P 65 Hole A	Standard profile. For turners of all skill levels.

Skews				
1	Straight edges $\alpha=30^\circ$		JS 20° P 65 Hole B	For tight spots, detail work and finest finish. For professional level turners.
2	Straight edges $\alpha=45^\circ$		JS 20° P 55 Hole B	For broad application. Easier to control than a 30° edge angle.
3	Radius edges $\alpha=30^\circ$		JS 30° P 75 Hole B	For tight spots, detail work and finest finish. For professional level turners.
4	Radius edges $\alpha=45^\circ$		JS 30° P 65 Hole B	For broad application. Easier to control than a 30° edge angle.